



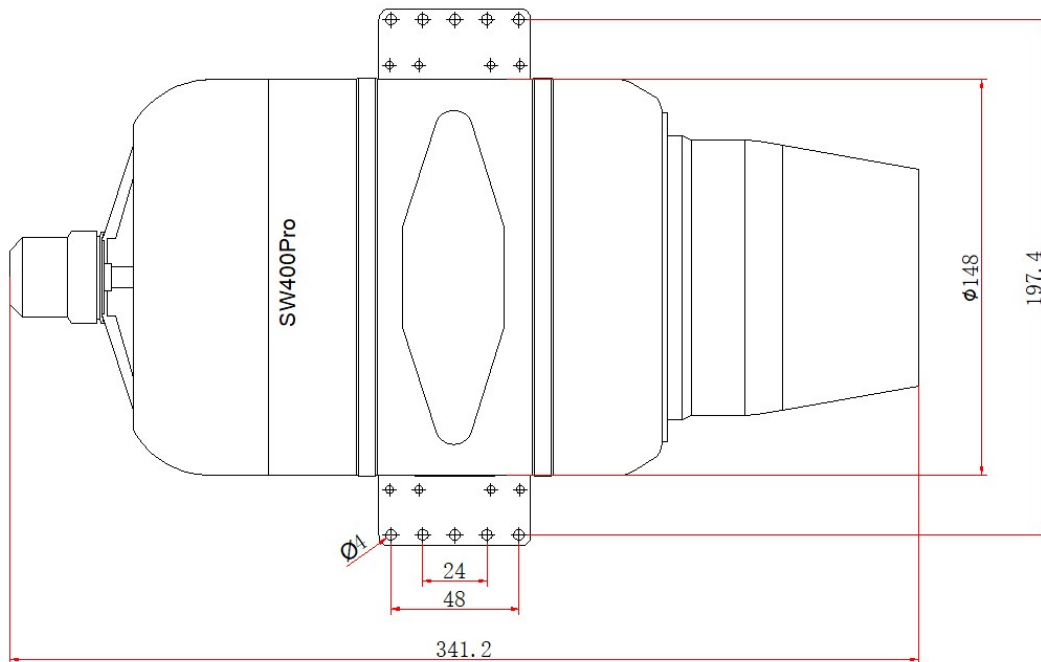
SW400Pro Turbojet Engine Specifications

SW400pro component list:

No.	Item	Picture	Qty
1	Engine and fix ring		1
2	Engine controller (V4 ECU)		1
3	Data terminal (GSU)		1
4	Power battery cable		1
5	Throttle/Switch/RS-232 cable		1

6	Ball valve		1
7	Fuel line		<p>4x2.5mm 2m 6x4mm 2m</p>
8	Fuel filter		6x4mm

Install Dimension:



Specifications:

Model name	SW400pro
Diameter	148mm
Length	340mm
Body weight	3200g
V4 ECU weight	350g
Maintenance intervals	After running 25 hours
Maximum service height	9000m
Cruise accelerator	80%
Maximum ejection overload	6G
Maximum flight speed	300m/s
Power battery voltage	14.8V(4S Lipo)
Startup	Full automatic fuel startup (no gas)
RPM range	35,000 - 97,000 RPM
Operation temp	-40 - 50 centigrade
Thrust	400N (centigrade 15, sea level)
Exhaust temp	centigrade 780
Max fuel consumption	980 g/m (97,000RPM)
Fuel type	Diesel or Kerosend (Jet A1)
Lubricating oil	5% Mobil jet oil

Control:**1 .Throttle signal:**

The throttle adopts a pulse width (PWM) control mode. The pulse width is 1ms - 2ms, and 1ms corresponds to the minimum throttle (0%), 2ms corresponds to the maximum throttle (100%), and the pulse high level is 3.3V and 5V (3.3V And 5V electricity is available on average), and the low level of pulse is 0V.

2. Switch startup signal:

The starting switch adopts a pulse width (PWM) control mode, with a pulse width of 1ms - 2ms, 1ms for It shall be off, and it shall be startup correspondingly within 2ms. The pulse high level is 3.3V and 5V (3.3V and 5V are available on average)The low level is 0V.

3 .Telemetry function:

1) ECU with telemetry control / monitor function,interface RS-232 , Serial port baud rate 9600bps - 57600bps.

2) Telemetry data includes engine rpm, throttle, pump voltage,engine temp, engine status, error message. Or add functions from communication protocol.

3) The communication protocol is open, firmware upgrade able,control / monitor program provided.

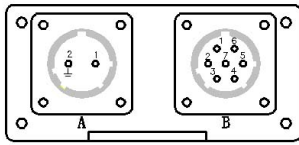
4 .Running data recorder:

1) The ECU has the data recording function, which can record engine running data 2 hours.

2) ECU recorder includes engine rpm, throttle, pump voltage,engine temp, engine status, error message. Or add functions from communication protocol.

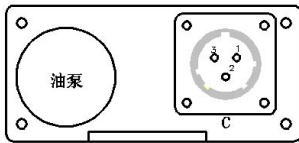
3) Provide engine data analysis software to facilitate post flight data analysis

Plugs function:



A : ECU power
 1 : (+)11.5-17V 10A
 2 : (-) GND

B : ECU data
 1 : Switch PWM
 2 : Throttle Switch (+) 6V
 3 : RS232 TX
 4 : RS232 GND
 5 : RS232 RX
 6 : Throttle PWM
 7 : Throttle Switch (-)



C : ECU to Turbine
 1 : (-)
 2 : (+)
 3 : Data

GSU error message:

No.	Error message	Description
0	No Error	
1	Time out	1.Temp not increase over 20 sec during ignition 2.Throttle stick cooling over 60 sec
2	Low Battery	1.Turbine battery low voltage(setting from GSU) 2.Receiver battery below 4V
3	GlowPlug Bad	1.no current of glow plug
4	Pump Anomaly	1.Don't detect pump driver(pump,cable,ECU pump driver bad)
5	Starter failure	1.Starter can't increase to ignition rpm
6	RPM Low	1.When ignition:rpm drop down to 50% of ignition rpm 2.When preheat:rpm drop down below ignition rpm 3.When fuel ramp:rpm drop down below preheat rpm 4.When running:rpm drop down below stop rpm
7	RPM Instability	1.when fuel ramp:rpm jumping up and down 2.when fuel ramp:rpm quickly drop down
8	High Temp	1.When ignition:temp over high temp setting 2.When preheat: temp over high temp setting 3.When fuel ramp: temp over high temp setting > 4sec
9	LowTemp	1.When preheat:temp quickly drop down 2.When fuel ramp: temp quickly drop down
10	TempSensorFail	X
11	Gas Valve Bad	X
12	Fuel Valve Bad	X
13	Lost Signal	Lost PPM signal from receiver
14	Starter Temp High	High temp of starter driver
15	Pump Temp High	High temp of pump driver
16	Clutch Failure	X
17	Current overload	ECU detect current overload
18	Engine Offline	ECU can't connect to turbine

System connection:

